

Work Order ID 52089

September 16, 2009 9:52:18 AM



Page 1

Item ID: D206-642-512

Accept



Setup Start



Revision ID: L

Stop



Item Name: Float Skidtube RH

Start Date: 09/16/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/02/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 09-16 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev L

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512 CHG003

ECN 09-616

004

W

Pl 09-10-21

S o r k o t u

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

Pl 09-10-21 @

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

52410

S o r k o t u

Pl

Pl

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 52089

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Page 2

Item ID: D206-642-512
Revision ID: L
Item Name: Float Skidtube RH

Accept



Setup Start



Stop



Start Date: 09/16/2009 Start Qty: 1.00
Required Date: 10/02/2009 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-512□ Location: <u>12</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/10/2009

09/10/2009

u 51-1021

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

September 16, 2009 9:52:18 AM

Work Order ID: 52089



Parent Item: D206-642-512RevL



Parent Item Name: Float Skidtube RH

Start Date: 09/16/2009

Required Date: 10/02/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-541RevL Manufactured No

120

Each

2.0000

1.0000



Replacement Skidtube



52410

[Signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

2

34772

1

47396

1

K642-512RevN/A Manufactured No

120

Each

3.0000

1.0000



saddle kit 642-512



1

[Signature] 9/10/21

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

PKG

3

47727

1

48568

2

48568

@ 419000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries